



Most hams haven't a clue

How to build a ferrite toroid 1:1, 4:1, 49:1 balun

They look to The books

Ferrites



vant **Powdered Iron, Ferrite** Permeability, Saturation



Ferrite Toroids are Not a Mystery if you Begin with

The Primary Job a Balun

Baluns are the Consequence of Skin Effect

Cross Section of Wire

RF current flowing on surface



Skin Effect Causes Coax To Have 3 Conductors



Like Adding a 3rd Wire

Disrupts SWR ? TUNING ? PATERN ?



The PRIMARY job of all baluns is to choke off outside shield current

A secondary job may also to be an impedance transformer **4:1, 7:1**

But it is ALWAYS an Outside Coax Shield Current

Choke

A MUST HAVE Free On-Line Calculator https://coil32.net/onlinecalculators/amidon-ferritetorroid-calculator.html

https://coil32.net/online-calculators/amidon-ferrite-torroid-calculator.html



1. Pick a toroid Frequency – by MIX Power – by SIZE **2. Find the INDUCTANCE (\muH)** for an AC resistance of 200 Ω **3.** Use the calculator \rightarrow <u>*TURNS*</u>

Step (input) One

Pick a Toroid by Frequency and Power



Name That Core Carl Loetzelschwab K9LA

If you've been active in Amateur Radio for a number of years, perhaps you've accumulated a junk box full of components. These components could be resistors, transistors, tubes (I still have some of these!), capaciturs, inductors, knobs, meters, corres, connectors, etc.

Of those components, it's likely that the characteristics of most of them are identified by a color code (resistors, for example), by performing a mathematical calculation (air-wound inductors, for example), by reading labeling (transistors, for example) or by doing a visual inspection (connectors, for example). The one exception seems to be cores – generally ferrite cores have no marking to identify their characteristics (there are iron powder cores that are color coded – more on this later).

A great example of 'no marking' is a box full of half-cores that I have. The idea here is to put a wire or cable in one of these half-cores and then add another half-core to fully encase the wire or cable. But I have no idea what these cores are. One way to answer the 'what are they?' question is to stick a short wire through the core and measure the resulting impedance – its series reisstance Rs and its series reactance Xs. You can easily do this with an MEJ-259B (HE/VHF SWR analyzer) or something similar, with one end of the wire to the center conductor of the RF connector and the other end to the ground side of the RF connector.

What you're looking for is the frequency at which the series resistance Rs is equal to the series reactance Xs. Knowing that frequency, you can then go to Figure 1 to estimate the permeability of the core. Also included on the plot is tabular data on various ferrite materials.



Figure 1 was developed by looking at the data sheets of toroidal ferrite cores of material 67, 61, 43 and 73 and plotting the frequency where Rs = Xs versus the permeability of the core. As can be seen, the higher the permeability, the lower the frequency where Rs = Xs. The permeability does have a tolerance, but this plot should get you into the ballpark of the permeability of the unknown core.

Carl Luetzelschwab K9LA

https://archive.org/details /Name_That_Core

How to identify unknown ferrite cores with an MFJ-259B or similar e.g Nano VNA

E.G. FT-240-43

Power Only two size choices

1.4 in.

FT-240 Full Limit Stack of 2

2.4 in.

FT-140 100 Watts



Toroid Core FT140-43 Ferrite Brand: FAIR-RITE

\$735

✓prime
FREE Returns ✓

Report incorrect product information.



Step (input) Two

Find the inductance for minimum choking

RF resistance = 200Ω min. 4 times coax impedance 50 Ω

$RF_{Resistance} X_{L} = 2\pi f L$

 $L_{\mu} = 200 \Omega / 6.28 x f_{MHZ}$

Freq. MHz	Band m	LuH
1.8	160	17.7
3.5	80	9.1
5	60	6.4
7	40	4.5
10	30	3.2
14	20	2.3
18	17	1.8
25	12	1.3
28	10	1.1

Minimum **RF Choking** Resistance of 200 Ω **By Ham Band**

More is OKAY

https://coil32.net/online-calculators/amidon-ferrite-torroid-calculator.html



Step (input) Three

Calculator \rightarrow µH to turns

Smallest winding (4:1, 7:1) The one connected to coax



Let's Build



On the Air Magazine Jan-Feb 2023





Balans are basic to ham radio, an essential piece of gear for the new and experienced ham alike. The May/June 2022 On the Air article "About Balans" discussed the use of balans as a way to have the best of both worlds, the ease of use that coaxial cable — an unbalanced feed line — offers, along with the low-loss benefits offered by the use of balanced feed line such as window line. In this article you will learn how to build the most useful type, a 1:1 forrite choke balan. The basic meaning of the 1:1 ratio is that the balan makes no changes to the signal as it passes through the balan. A 1:1 balan affects an antenna system little more than a very short extension of the coax.

Power wise, this balun is rated for 100 watts maximum, ideal with a Technician license and a basic wire dipole for 10 meters. Eventually, when you upgrade your license, you can use this balun on any ham band 160 through 6 meters.

Other types of baluns, such as voltage baluns, phased coax baluns, and multi-ratio baluns (4:1 or 7:1) perform additional functions in specific situations. But for most applications, a 1:1 current choke balun of this simple design is satisfactory. Its operation is transparent to the antenna, as it is electrically only a small extension of the coax. It does, however, officiently perform the basic job of all baluns, which is to prevent the negative consequences of unwanted RF current flowing on the outside of the shield of the coax. Use 1:1 choke baluns liberally on any antenna system that uses coax.

Combatting Skin Effect

One of the downsides of coaxial cable is that it has a tendency to let power from the transmitter get onto the outside of the coax's shield and cause undesirable consequences. Transmitter power that's traveling on the outside of the coax isn't getting to the antenna, and therefore the power of the signal is reduced — we call this loss.

Because of what electrical engineers call skin effect, radio frequency current (RF) flows only on the surface of conductors. Figure 1 shows the cross section of a coax cable coming from a transmitter (bottom), and connecting it to a dipole antenna (top). Note specifically that the shield of the coax has two surfaces — inner and outer.

Skin effect effectively divides the two surfaces of the shield into two separate conductors (shown here in blue and green), each capable of simultaneously conducting current in either direction. The arrows represent the flow of current on the surfaces of the coax — the inside and outside of the shield and the outside of the center conductor.

20 ON THE AIR

Materials and Tools

 (1) Plastic enclosure, approx. 3 x4 x1 inches
 (1) SO-239 chassis mount jack

• (4) 4-40 × 1/2 inch stainless screws and nuts

 (15 inches) Light-duty 120 V ac AWG 16 or 18 two-wire extension cord or clear two-wire vinyl speaker wire

. (1) FT-140-43 ferrite toroid

 (3) 10-24 × 1½ (½s inch) stainless eye bolts, nuts

. (9) 10-24 stainless washers

 (2) Solder or crimp-on ring terminal lugs for #10 screw

 (1) Solder or crimp-on ring terminal lug for #4 lug screw

Clear silicone sealant

Black electrical tape

Wire outler and stripper
 Electric drill and bits

Needle nose pliers

Screwdrivers

 Soldering iron (and solder) or terminal lug crimper

· Hot glue gun (Optional)



The finished balun in a small plastic box, with eye boits on the sides for attaching antenna wire and a bolt on the top for suspending the balan.



https://www.amazon.com/Zulkit-Waterproof-Electronic-Junction-Enclosure/dp/B07SBWQL18?th=1



Zulkit Waterproof Plastic Project Box ABS IP65 Electrical Junction Box Enclosure Black 2.48 x 2.28 x 1.38 inch (63 x 58 x 35mm)

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0.2in/5mm

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Size: 2.48" x 2.28" x 1.38"(Pack of 1)

2.48" x 2.28" x 1.38"(Pack of 1)	2.48" x 2.28" x 1.38"(Pack of 2)	3.27" x 3.19" x 2.20"(Pack of 1)			
3.27" x 3.19" x 2.20"(Pack of 2)	3.94" x 2.68" x 1.97"(Pack of 1)	3.94" x 2.68" x 1.97"(Pack of 2)			
4.5" x 3.5" x 2.2"(Pack of 1) 4.5	5" x 3.5" x 2.2"(Pack of 2) 4.7" x	4.7" x 3.5"(Pack of 1)			
4.7" x 4.7" x 3.5"(Pack of 2) 6.22" x 3.54" x 2.36"(Pack of 1) 6.22" x 3.54" x 2.36"(Pack of 2)					
7.87" x 4.72" x 2.95"(Pack of 1)	10.4" x 7.2" x 3.7" 11.42" x 8.2	27" x 3.94"(Pack of 1)			

49:1 BALUN

Only the smallest winding matters

7:1 TURNS 49:1 IMPEDANCE

1 Pick a toroid Frequency – MIX 31, 43, 61 Power – SIZE FT-140, 240 2. Calaculate INDUCTANCE (AC resistance of 200Ω + **3.** Convert µH to TURNS (calc.)

It's Really That Easy

Ferrites

https://coil32.net/onlinecalculators/amidon-ferritetorroid-calculator.html

Input

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L		microhenry	(µH)∨		translator
Coil former diameter		inch (in)	~		converter.
Diameter of wire without d	out insulation	inch (in)		~	inductanc
Diameter of insulated d i	wire	inch (in)	~		
Calculate	set Shar	re			

translatorscafe.com/unitconverter/en-US/calculator/coilinductance/





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"Thats all Folks